INTERNATIONAL SEARCH'REPORT

International application No.

PCT/AU2004/001739

A.	CLASSIFICATION OF SUBJECT MATTER					
Int. Cl. 7:	B21D 5/02, 5/04, 55/00, B23Q 15/22, 15/2	4, F16P 3/00, 3/14				
According to	International Patent Classification (IPC) or to be	th national classification and IPC				
B	FIELDS SEARCHED					
Minimum docu	mentation searched (classification system followed by	classification symbols)				
Documentation	searched other than minimum documentation to the	extent that such documents are included in the fields search	ned			
Electronic data WPAT (IPC like terms)	base consulted during the international search (name marks: B21D 5/02, 5/04, 55/00, B23Q 15/2	of data base and, where practicable, search terms used) 2, 15/24, F16P 3/00, 3/14 and keywords: contro	ol, detect and			
C.	DOCUMENTS CONSIDERED TO BE RELEVANT					
. Category*	Citation of document, with indication, where appropriate, of the relevant passages					
Α	US 6644080 B (LINDSTROM) 11 Novem Abstract	nber 2003	1 - 28			
Α	US 6389860 B (STALZER) 21 May 2002 Abstract		1 - 28			
, A	US 4430879 A (ROLLAND) 14 February Abstract	1984	· 1 - 28			
Α	EP 0141677 A (FILCICH) 15 May 1985 Abstract		1 - 28			
Α	WO 2003/080268 A (LAZER SAFE PTY Abstract	LTD) 2 October 2003	1 - 28			
F1	urther documents are listed in the continuat	on of Box C X See patent family anne	ex ·			
* Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance "T" later document published after the international filing date or priority date and conflict with the application but cited to understand the principle or theory underlying the invention						
	plication or patent but published on or after the "X" onal filing date	document of particular relevance; the claimed invention cannot or cannot be considered to involve an inventive step when the dalone				
or which another c	t which may throw doubts on priority claim(s) "Y" is cited to establish the publication date of itation or other special reason (as specified)	document of particular relevance; the claimed invention cannot involve an inventive step when the document is combined with such documents, such combination being obvious to a person sk	one or more other			
"O" documen or other n	t referring to an oral disclosure, use, exhibition neans	document member of the same patent family				
	t published prior to the international filing date than the priority date claimed	· .				
Date of the actual completion of the international search		Date of mailing of the international search report				
21 February 2005		2 8 FEB 2005				
	ng address of the ISA/AU PATENT OFFICE	Authorized officer				
PO BOX 200, V	VODEN ACT 2606, AUSTRALIA pct@ipaustralia.gov.au	JASON PREMNATH Telephone No: (02) 6283 2127	•			

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No. PCT/AU2004/001739

This Annex lists the known "A" publication level patent family members relating to the patent documents cited in the above-mentioned international search report. The Australian Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

Patent Document Cited in Search Report		Patent Family Member						
US	6644080	·CA	2365490	EP	1222975	US	2002092333	
US	6389860				•			
US	4430879					•		
EP	0141677	JР	60168919	US	4660703		•	
WO	2003/080268	AU	2003215410	EP	1499460			

Due to data integration issues this family listing may not include 10 digit Australian applications filed since May 2001.

END OF ANNEX